# TECHNICAL DATA SHEET



www.krakenchem.com - info@krakenchem.com

# **No Nail Adhesive**

A single component, fast curing polyurethane based adhesive. It combines high bond strength with fast curing. It's used to bond almost all common building materials.

#### Advantages:

- Fast curing
- Low press time
- Extremely high bond strength on numerous substrates.
- Ideal for vertical joints.
- Low consumption, economical
- Good filling properties
- Easy to use
- Excellent resistance to moisture and weather conditions.
- Solvent-free
- Non-shrinking
- Usable in slightly wet substrates

#### Usage Areas:

 It is suitable for use in construction and repair applications where a permanent strong bond is required between porousporous and porous-nonporous surfaces. It can be used for bonding to various kinds of construction materials such as wood, MDF, concrete, metal, polystyrene and polyurethane foam, marble, granite and ceramic etc.

#### How to use:

- The substrates must be dry clean, free of dust and grease.
- The application temperature should be between 41°F and 86°F.
- Moistening the substrates slightly will provide stronger adhesion.
- Adhesive should be applied to only one side in straight or wave-like form within 2 minutes.
- Mechanical fasteners must be used to keep the materials together (15-20 min.) until the adhesive cures totally.
- Fresh adhesive can be cleaned with acetone.

#### Limitations:

- Storage above 95°F may shorten the shelf life.
- Not suitable for polyethylene, polypropylene, nylon, ABS, PTFE.
- Should be tested before application for specific substrates.

#### Safety

Contains Diphenylmethane-4,4'Diisocyanate. Irritating to eyes and skin.
Harmful if inhaled. Wear suitable protective gloves. Keep away from direct sunlight. Keep out of the reach of children.

#### Shelf Life:

12 months in unopened original packaging when stored between +41°F and +77°F.



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## Packaging (Weight/Volume):

10,1 oz. 12pcs in a box.

### Physical & Chemical Properties

Chemical Structure: Polyurethane

prepolymer

Consistency: Thixotropic Density:  $1,30 \pm 0.03$  g/ml

Skin Formation Time: 5 - 10 min. (73°F and

50% R.H)

Shrinkage: None

Pressing Time: 15 – 20 min.\*

Service Temperature: -4°F to +158°F

Application Temperature: +41°F to +86°F

Maximum Shear Strength (beech):

>50 kgf/cm<sup>2</sup> (After 15 min.) >80 kgf/cm<sup>2</sup> (After 24 hrs.)

\*Pressing time depends on ambiance conditions (temperature, humidity etc.) and porousity of the surfaces to be bonded.